





Hydrogen storage using aromatic hydrocarbons (LOHCs) – the solution for mobile applications ?

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German "Energiewende" – energy storage is urgently needed !

Germany (2013): regenerative capacity (peak) = 72 GW average consumption = 71 GW



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Energy storage - options







Chemical energy storage: Hydrogen as the key-compound

Problem: Volumetric storage density of hydrogen is very low





German "Energiewende" – energy storage is urgently needed !

Germany (2013): regenerative capacity (peak) = 72 GW average consumption = 71 GW







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Key-scientific challenges to optimize water electrolysis !



- to drastically reduce the precious metal content or to replace precious metals (IrO₂/PtO ⇒ e.g. Mn-, Co-oxides) while keeping energetic efficiency;
- to realize dynamic operation in a highly efficient manner;

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- to realize very high durability (> 50.000 h) ⇒ avoid electrochemical corrosion processes;
- to produce hydrogen under high pressure (> 50 bar);
- to **reduce investment costs** by using cheap materials (membranes, electrodes etc.) and efficient manufacturing processes.

Key-scientific challenges to optimize water electrolysis !



Meeting these challenges requires an intense interaction of materials and process sciences along the value chain

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a deeper molecular understanding translates into new material concepts and later into new processes for manufacturing.

HI ERN Helmholtz-Institut Erlangen-Nürnberg

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Lehrstuhl für Chemische Beaktionstechnik

Use of green hydrogen in mobility is a potential economic scenario !





Dibenzyltoluene(H0-LOHC) – Perhydro-Dibenzyltoluene(H18-LOHC) H0-LOHC is a commercial heat transfer oil e.g. Marlotherm © by SASOL





Dibenzyltoluene(H0-LOHC) – Perhydro-Dibenzyltoluene(H18-LOHC) H0-LOHC is a commercial heat transfer oil e.g. Marlotherm © by SASOL



| Lehrstuhl für Chemische Reaktionstechnik | LOHC systems under detailed investigation | | | | | | |
|--|---|--------------------------------------|-------------|--|--|--|--|
| LOHC system | NEC/H12-NEC | MSH/H18-MSH | MLH/H12-MLH | | | | |
| H ₂ -lean form | | | | | | | |
| H ₂ -rich form | | | | | | | |
| mp (H ₂ -lean form) | 68 °C | -34 °C | -30 °C | | | | |
| bp (H ₂ -lean form) | 270 °C | 390 °C (diesel: 170 – 390 °C) | 280 °C | | | | |
| H ₂ -capacity / wt% | 5.8 | 6.2 | 6.2 | | | | |
| Energy content / kWh kg ⁻¹ | 1.91 | 2.05 (comm. Li ion battery= 0.15) | 2.05 | | | | |
| heat of hydro- genation / kJ mol ⁻¹ H ₂ | 55 | 71 | 71 | | | | |
| Cost €/ kg (1 ton scale) | ca. 40 | ca. 4 | ca. 4 | | | | |
| hazard symbols H ₂ -lean form | Xn | diesel: Xn, Otto-fuel: toxic) | Xn | | | | |



Brückner, Obesser, Bösmann, Teichmann, Arlt, Dungs, PW, ChemSusChem, 2014, 7(1), 229-235.

| Lehrstuhl für Chemische Reaktionstechnik | LOHC systems under detailed investigation | | | | |
|---|---|--------------------------------------|-------------|--|-------------------------------------|
| LOHC system | NEC/H12-NEC | MSH/H18-MSH | MLH/H12-MLH | I | (3.6) |
| H_2 -lean form | | | | | |
| H ₂ -rich form | | | | | |
| mp (H ₂ -lean form) | 68 °C | -34 °C | -30 °C | | Y |
| bp (H ₂ -lean form) | 270 °C | 390 °C (diesel: 170 – 390 °C) | 280 °C | | |
| H ₂ -capacity / wt% | 5.8 | 6.2 | 6.2 | | |
| Energy content / kWh kg ⁻¹ | 1.91 | 2.05 (comm. Li ion battery= 0.15) | 2.05 | | Fruck load of |
| heat of hydro- genation / kJ mol ⁻¹ H ₂ | 55 | 71 | 71 | 30.000 kg equa 1,860 kg of H ₂ | |
| Cost €/ kg (1 ton scale) | ca. 40 | ca. 4 | ca. 4 | (co | mpared to 300- |
| hazard symbols H ₂ -lean form | Xn | diesel: Xn, Otto-fuel: toxic) | Xn | 600 H |) kg in truck with high pressure |
| Brückner, Obesser, Bösmann, Teichmann, Arlt, Dungs, PW, ChemSusChem, 201 4 , 7(1), 229-235 | | | | | containers) |

Brückner, Obesser, Bösmann, Teichmann, Arlt, Dungs, PW, ChemSusChem, 2014, 7(1), 229-235..



Example: N-Ethylcarbazol (NEC) – Perhydro-N-Ethylcarbazol (H12-NEC)



LOHC-systems are **Diesel-like liquids** (high boiling point, low flammability, viscosity, density, materials compatibility), that can store significant amounts of hydrogen by reversible, catalytic hydrogenation/dehydrogenation reactions.



What happens at the catalytic site in H₂ –release from LOHCs ?

Fundamental aspects of catalytic H12-NEC dehydrogenation





Sobota, Nikiforidis, Amende, Zanon, Staudt, Höfert, Lykhach, Papp, Hieringer, Laurin, Assenbaum, PW, Steinrück, Görling, Libuda, Chemistry— A European Journal **2011**, 17(41), 11542-11552.

Gleichweit, Amende, Schernich, Zhao, Lorent, Höfert, Brückner, PW, Libuda, Steinrück, ChemSusChem **2013**, 6(6), 974-977.

Gleichweit, Amende, Bauer, Schernich, Höfert, Lorenz, Zhao, Müller, Koch, Bachmann, PW, Libuda, Steinrück, Papp, Journal of Chemical Physics **2014**, 140(20), 204711/1-204711/9.

Amende, Gleichweit, Schernich, Höfert, Lorenz, Zhao, Koch, Obesser, Papp, PW, Steinrück, J. Libuda, Journal of Physical Chemistry Letters **2014**, 5(8), 1498-1504.



Fundamental aspects of catalytic H12-NEC dehydrogenation

- overview of applied surface science approaches -



C. Papp, PW, J. Libuda, H.-P. Steinrück, Chemical Record **2014**, 14(5), 879-896.



Fundamental aspects of catalytic H12-NEC dehydrogenation

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Fundamental aspects of catalytic H12-NEC dehydrogenation

- effect of Pt particle size under surface science conditions -



Under surface science conditions, the catalytic dehydrogenation occurs at much lower temperatures compared to the real dehydrogenation experiments



Perhydrocarbazol N-linked to an ionic liquids cation to mimic a condensate phase in the UHV experiment



Matsuda, Schwegler, Taccardi, PW, Steinrück, Maier, ChemPhysChem, 2015, in press. (10.1002/cphc.201500236)



N 1s spectra of H12-NEC on (a) Pt foil and (b) Au foil.

Dehydrogenation start and end spectra are marked by bold lines; Dashed spectra are N 1s spectra of H0-NEC on Au foil at 500 K (mean heating rates are 0.002 K/sec)



What happens in the catalyst pellet ?

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Screening of commercial *Pt on AlOx* catalyst samples

Perhydro-dibenzyltoluol dehydrogenation

@ same conditions:
310 °C, 1 bar
@ same total Pt content

All "good" catalysts are egg-shell systems

The thinner the shell, the better the catalyst performance.





- \rightarrow Large influence of pore diffusion on LOHC dehydrogenation kinetics
- → In-house catalyst materials with very thin shell led to productivities of up to 12 g H₂/g Pt min⁻¹ → 24 kW(therm) / g Pt



How to optimize the LOHC dehydrogenation reactor ?

1 ml H_x-LOHC liberates > 650 ml H₂ \rightarrow the reactor is a gas generation device

Negative effects in classical fixed-bed reactor !

- Loss of liquid-catalyst contact
- Residence time influence by gas formation
- Difficulties to introduce heat into a reactor that is essentially full of gas.

One possible solution:

- Use open-cellular metal structure as catalyst substrate e.g. tailor-made by additive manufacturing
- Coat metal struts with porous alumina
- Deposit Pt nanoparticles on the alumina support







LOHC dehydrogenation test rig with connected fuel cell



Peters, Eypasch, Frank, Schwerdtfeger, Körner, Bösmann, PW, Energy & Environmental Science, **2015**, 8, 641–649.















State of LOHC system development in 2015 – stationary applications



Left: Trickle bed hydrogenation reactor to store up to 3 kW LHV H₂ in LOHC (PV of ca. 4.3 kW)

- 70 litre tank system \rightarrow 144 kWh_{therm} storage
- In 2014: > 600 h dynamic operation without drop in performance, total production: ca. 700 kg H18-LOHC

Right: Demonstrator Hydrogen Release Unit (HRU)

- Four hot oil heated tube reactors with gas/liquid separator
- Capacity:
- ca. 10 kW_{therm} = ca. 5.5 kW_{electr.} @ connected fuel cell





State of catalyst system development in 2015





Right: Demonstrator Hydrogen Release Unit (HRU)

Four hot oil heated tube reactors with gas/liquid separator

- Capacity:

ca. 10 kW_{therm} = ca. 5.5 kW_{electr.} @ connected fuel cell





State of LOHC system development in 2015 – commercial applications

Hydrogenious Technologies GmbH –

a FAU – spin-off and pioneer in chemical hydrogen storage

www.hydrogenious.net

Sounded in 2013; today: 15 full time employees

- Shareholders (next to founders):
 - 🔇 FAU Erlangen
 - 🔾 Anglo American Platinum
- Winner of several start-up competitions
 - Savarian Founders Price
 - Science4Life Venture-Cup
 - O Hochschulgründerpreis Nordbayern













Hydrogenious Technologies offers innovative LOHC systems for energy storage and hydrogen distribution

SYSTEMS

hydrogenious

LOHC – Energy storage systems:

- Turnkey plug & play systems and tailored solutions
- 30 1000 kW input power
- Storage capacity of 10 1000 MWh
- Optimized for local energy storage



Main markets:

- energy self supply
- off-grid applications



e.g. power supply for mobile phone stations



Hydrogenious Technologies offers innovative LOHC systems for energy storage and hydrogen distribution

hydrogenious

Innovative hydrogen logistics with:

- Industrial hydrogenation units up to 1.500 Nm³/h H₂
- Easy transport by truck, train or ship up to 1.800 kg
 H₂/ 40t-truck
- Safe supply of hydrogen filling stations
- Utilization of existing infrastructure



Main markets:

- Medium-sized industrial hydrogen consumer
 - → Use of charged LOHC in catalytic transfer hydrogenations is possible
- Hydrogen filling stations
- Global hydrogen logistics



Hydrogen logistics from areas with cheap and efficient production of renewable energy



Hydrogen logistics from areas with excess energy (e.g. stranded gas)



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Challenge for research:

Develop efficient hydrogenation catalyst that works in presence of CO.



The LOHC-technology for hydrogen mobility

Two scenarios:

a) Hydrogen logistics to the H₂- filling station for on-board 700 bar technology (short to mid-term)

Conventional technology: Compressed hydrogen

- 300-1100 bar H₂-pressure
- 300 1000 kg hydrogen per truck
- large high pressure storage infrastructure at filling station (inkl. compressor)



9 www.flonline.de Bildnt/image.no: 6335170

LOHC technology using perhydro-dibenzyltoluene / dibenzyltoluene

- 1 bar; safe handling in cheap, existing tanks
- 1800 kg H₂ per truck
- total infrastructure comprises:
 - a) an (existing) LOHC tank;
 - b) a gas, biofuel or electrical-heated dehydrogenation unit
 - c) a compressor (as needed in conventional technology)
 - d) a small buffer tank for compressed H₂ for the filling process







b) On board hydrogen generation (2020 +) "Long-range, <u>zero</u> emission mobility"



Range Extender for electric cars: 90 liter LOHC = 600 km range

Concept for cars: zero emission range extender **Concept for trucks:** LOHC + 7% biofuel

Most attractive technology option for the future: Direct LOHC Fuel Cell technology





FAQs, challenges, open questions

regarding the LOHC concept for mobile applications

What do you mean "It's a bit muddy" ?

© Prof. Ken Seddon, Belfast





FAQs, challenges, open questions

regarding the LOHC concept for mobile applications

- Is the purity of the generated H₂ sufficient ?
- Is the overall efficiency of the energy storage system high enough ?:
 - main losses are in electrolysis and fuel cell;
 - efficiency is probably not worse compared to a diesel car
- Are the LOHC systems robust enough in extended hydrogenation/dehydrogenation cycles?
 - traces of dealkylation observed for H12-NEC/NEC
 - H18 MSH/MSH is extremely robust (no sign of decomposition @ 310°C / 120 h with cat.)
- Are there even better LOHCs systems ?
 - 7.2 mass% H₂ is limit of aromatic/alicyclic systems
 - vapour pressure, eco-tox aspects, price, stability and hydrogenation/dehydrogenation kinetics are key factors.





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Thank you for your attention !

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Chemical Technology

An Integrated Textbook